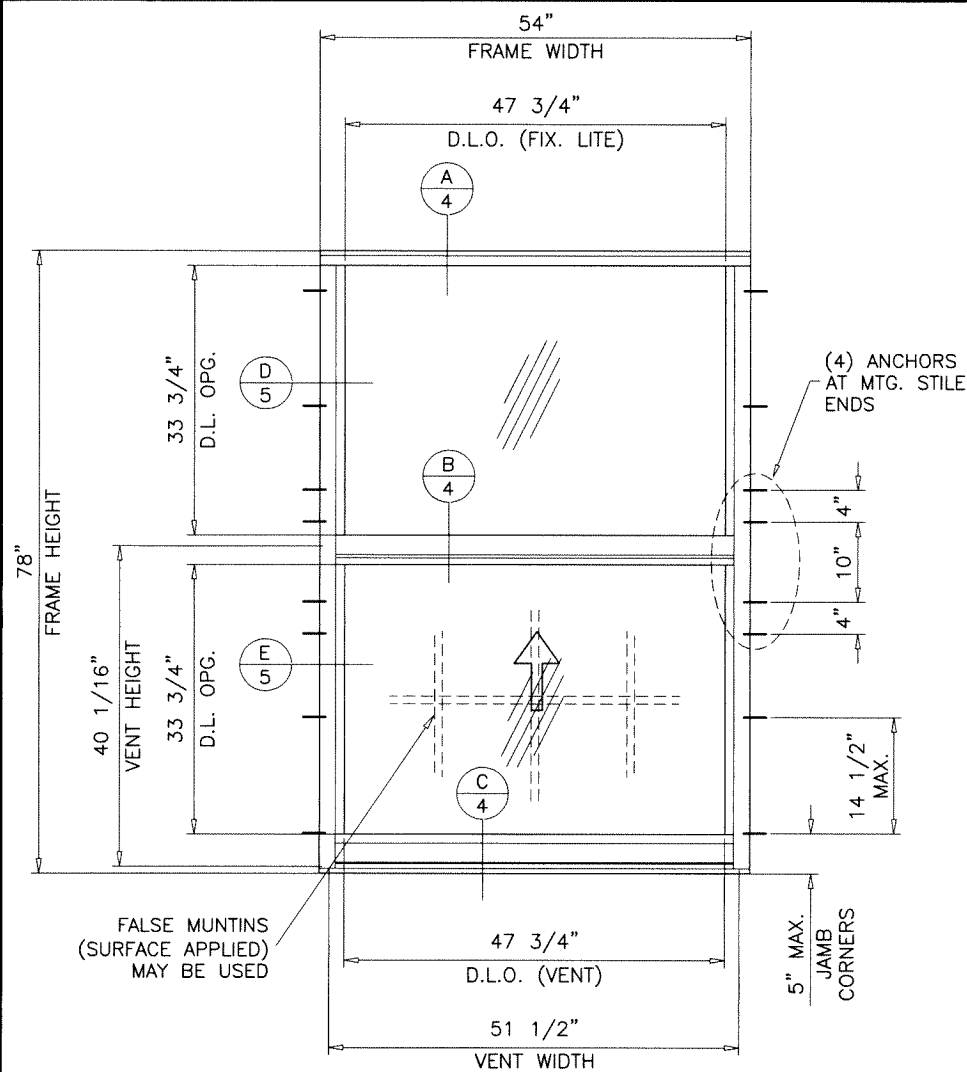
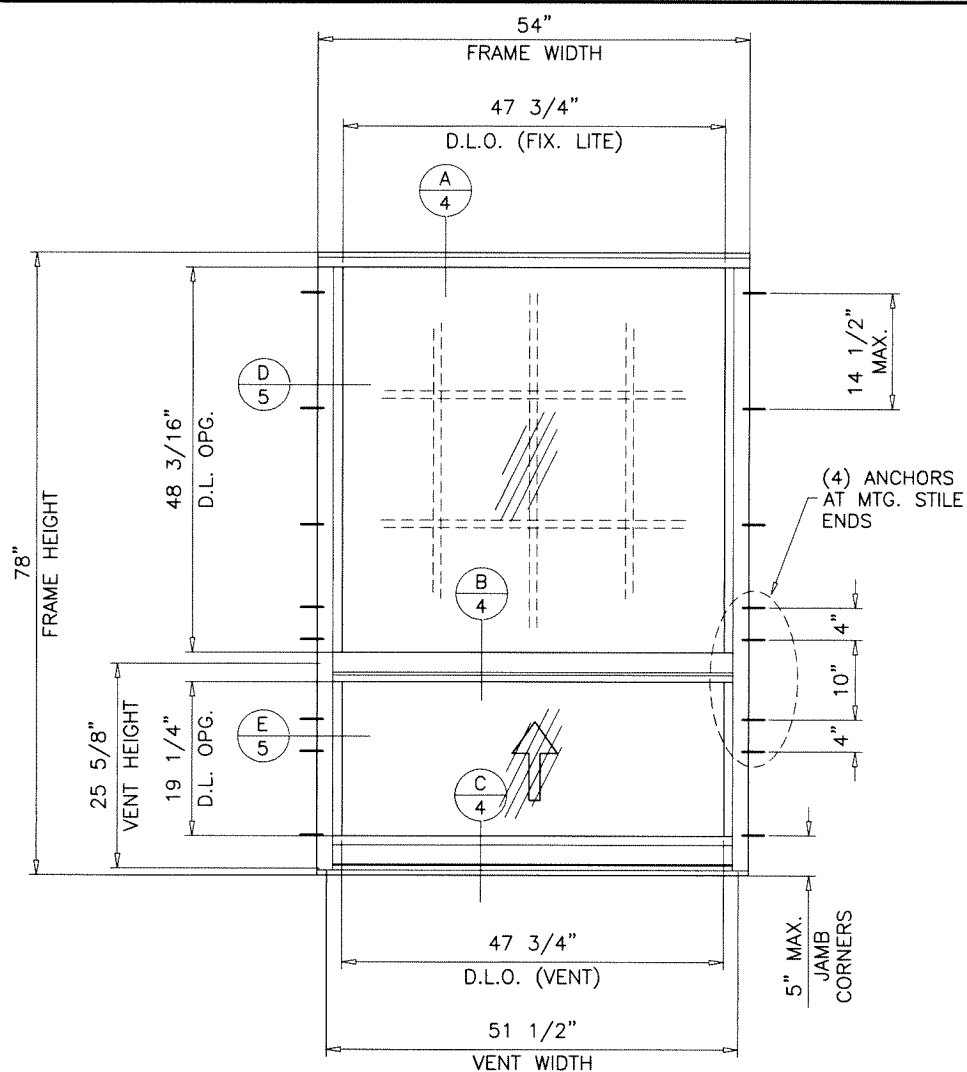
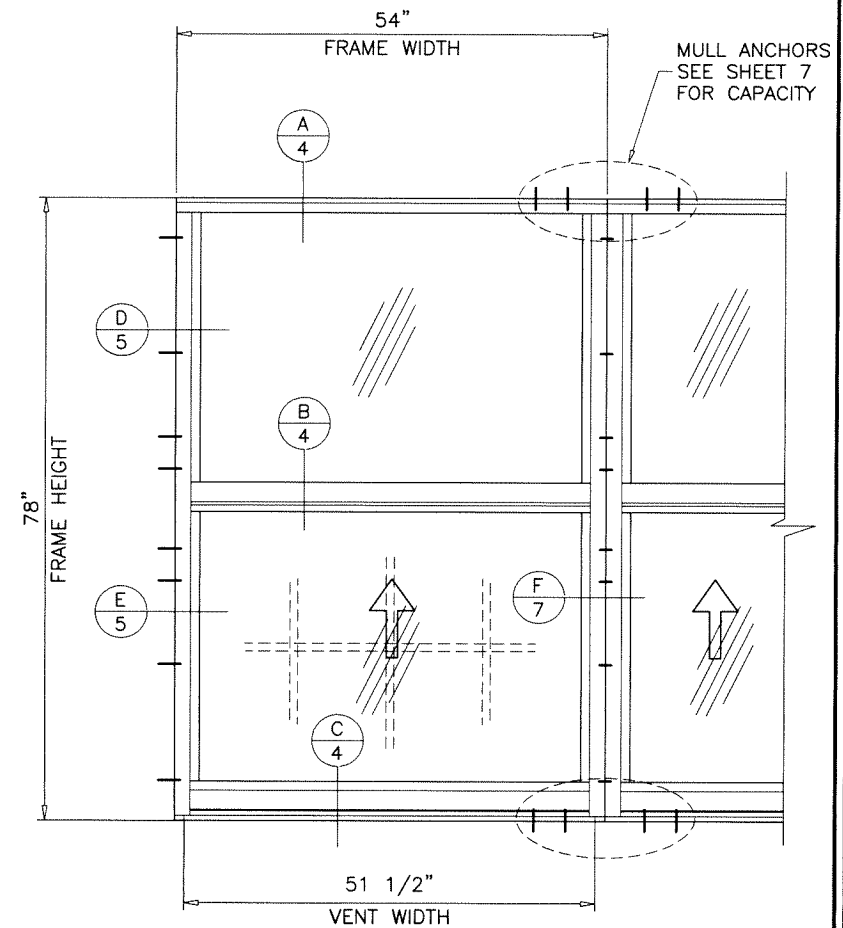




TYPICAL ELEVATION
(EQUAL LITES WDW.)
(TESTED UNIT)



TYPICAL ELEVATION
(UNEQUAL LITES WDW.)



MULLED WDWS. OPTION
(SEE SHEET 7 FOR DETAILS)

GRANDEUR SERIES-2023

ALUMINUM SINGLE HUNG WINDOW

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEETS 2 & 3.

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF S.H./S.H. OR SINGLE HUNG WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING F.B.C. APPROVED MULLIONS IN BETWEEN.

FOR COMBINATIONS OF S.H./S.H. WINDOWS IN MODULES OF TWO OR MORE WDWS. USING SUNSHINE CUSTOM MULLION IN BETWEEN SEE CHART ON SHEET 6.

LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

THESE WINDOWS ARE NOT RATED FOR IMPACT.

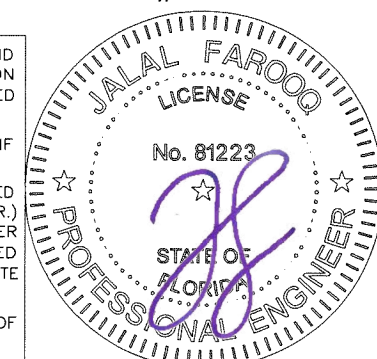
INSTALLATION OF THIS PRODUCT IN THE HVHZ AREA REQUIRES THE USE OF APPROVED SHUTTERS OR EXTERNAL PROTECTION DEVICES COMPLYING WITH HVHZ REQUIREMENTS.

INSTALLATION OF THIS SYSTEM OUTSIDE THE HVHZ AREA MUST MEET THE APPLICABLE REQUIREMENTS FOR WIND BORNE DEBRIS PROTECTION.

Sealed: 2/29/2024

FL #46578

- A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
- B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

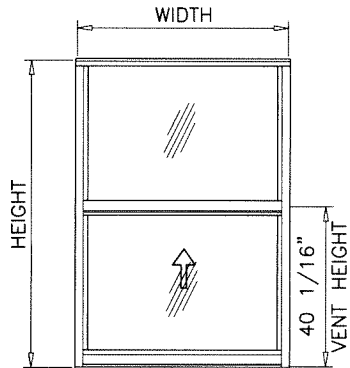


af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\23-63F-SWM

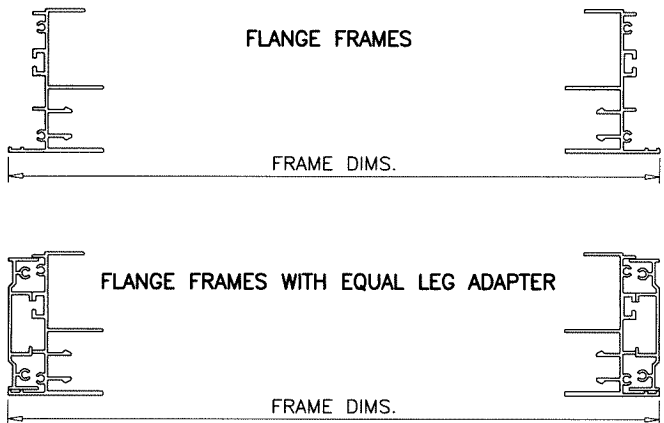
GRANDEUR SERIES-2023 ALUM S.H. WDW. (N.I.)
Sunshine Windows Manufacturing, Inc.
1785 West 33rd Place
Hialeah, FL. 33012
Tel. (305) 364-9952 Fax. (305) 828-5118

revisions:	no	date	by	description
date:	12-15-23			
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dr. by:	TARIQ			
chk. by:				
drawing no.	23-63F			
sheet	1 of 9			

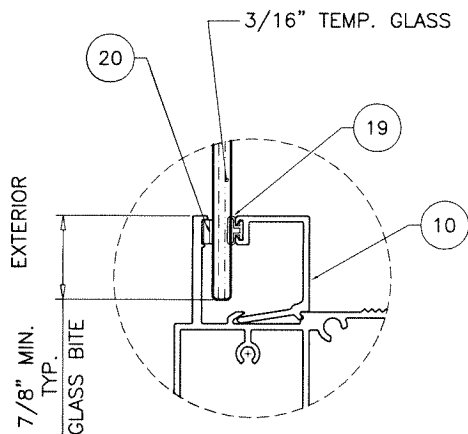
EQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF							
FRAME DIMS.		GLASS TYPE 'A'		GLASS TYPE 'B'		GLASS TYPE 'C'	
WIDTH	HEIGHT	EXT.(+)	1NT.(-)	EXT.(+)	1NT.(-)	EXT.(+)	1NT.(-)
19-1/8"	26"	90.0	100.0	75.0	75.0	90.0	100.0
26-1/2"		90.0	100.0	75.0	75.0	90.0	100.0
37"		90.0	100.0	75.0	75.0	90.0	100.0
53-1/8"		90.0	100.0	75.0	75.0	90.0	100.0
19-1/8"	38-3/8"	90.0	100.0	75.0	75.0	90.0	100.0
26-1/2"		90.0	100.0	75.0	75.0	90.0	100.0
37"		90.0	100.0	75.0	75.0	90.0	100.0
53-1/8"		90.0	100.0	75.0	75.0	90.0	100.0
19-1/8"	50-5/8"	90.0	100.0	75.0	75.0	90.0	100.0
26-1/2"		90.0	100.0	75.0	75.0	90.0	100.0
37"		90.0	100.0	75.0	75.0	90.0	100.0
53-1/8"		90.0	100.0	75.0	75.0	90.0	100.0
19-1/8"	56"	90.0	100.0	75.0	75.0	90.0	100.0
26-1/2"		90.0	100.0	75.0	75.0	90.0	100.0
37"		90.0	100.0	75.0	75.0	90.0	100.0
53-1/8"		90.0	100.0	75.0	75.0	90.0	100.0
19-1/8"	63"	90.0	100.0	75.0	75.0	90.0	100.0
26-1/2"		90.0	100.0	75.0	75.0	90.0	100.0
37"		90.0	100.0	75.0	75.0	90.0	100.0
53-1/8"		90.0	100.0	75.0	75.0	90.0	100.0
19-1/8"	74-1/4"	90.0	100.0	75.0	75.0	90.0	100.0
26-1/2"		90.0	100.0	75.0	75.0	90.0	100.0
37"		90.0	100.0	75.0	75.0	90.0	100.0
53-1/8"		90.0	100.0	75.0	75.0	90.0	100.0



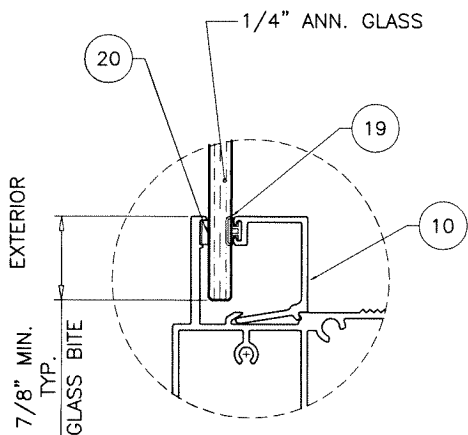
EQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF							
FRAME DIMS.		GLASS TYPE 'A'		GLASS TYPE 'B'		GLASS TYPE 'C'	
WIDTH	HEIGHT	EXT.(+)	1NT.(-)	EXT.(+)	1NT.(-)	EXT.(+)	1NT.(-)
24"	48"	90.0	100.0	75.0	75.0	90.0	100.0
30"		90.0	100.0	75.0	75.0	90.0	100.0
32"		90.0	100.0	75.0	75.0	90.0	100.0
36"		90.0	100.0	75.0	75.0	90.0	100.0
42"		90.0	100.0	75.0	75.0	90.0	100.0
48"		90.0	100.0	75.0	75.0	90.0	100.0
54"		90.0	100.0	75.0	75.0	90.0	100.0
24"	60"	90.0	100.0	75.0	75.0	90.0	100.0
30"		90.0	100.0	75.0	75.0	90.0	100.0
32"		90.0	100.0	75.0	75.0	90.0	100.0
36"		90.0	100.0	75.0	75.0	90.0	100.0
42"		90.0	100.0	75.0	75.0	90.0	100.0
48"		90.0	100.0	75.0	75.0	90.0	100.0
54"		90.0	100.0	75.0	75.0	90.0	100.0
24"	72"	90.0	100.0	75.0	75.0	90.0	100.0
30"		90.0	100.0	75.0	75.0	90.0	100.0
32"		90.0	100.0	75.0	75.0	90.0	100.0
36"		90.0	100.0	75.0	75.0	90.0	100.0
42"		90.0	100.0	75.0	75.0	90.0	100.0
48"		90.0	100.0	75.0	75.0	90.0	100.0
54"		90.0	100.0	75.0	75.0	90.0	100.0
24"	78"	90.0	100.0	75.0	75.0	90.0	100.0
30"		90.0	100.0	75.0	75.0	90.0	100.0
32"		90.0	100.0	75.0	75.0	90.0	100.0
36"		90.0	100.0	75.0	75.0	90.0	100.0
42"		90.0	100.0	75.0	75.0	90.0	100.0
48"		90.0	100.0	75.0	75.0	90.0	100.0
54"		90.0	100.0	75.0	75.0	90.0	100.0
24"	84"	90.0	100.0	75.0	75.0	90.0	100.0
30"		90.0	100.0	75.0	75.0	90.0	100.0
32"		90.0	100.0	75.0	75.0	90.0	100.0
36"		90.0	100.0	75.0	75.0	90.0	100.0
42"		90.0	100.0	75.0	75.0	90.0	100.0
48"		90.0	100.0	75.0	75.0	90.0	100.0
54"		90.0	100.0	75.0	75.0	90.0	100.0
24"	96"	90.0	100.0	75.0	75.0	90.0	100.0
30"		90.0	100.0	75.0	75.0	90.0	100.0
32"		90.0	100.0	75.0	75.0	90.0	100.0
36"		90.0	100.0	75.0	75.0	90.0	100.0
42"		90.0	100.0	75.0	75.0	90.0	100.0
54"		90.0	100.0	75.0	75.0	90.0	100.0



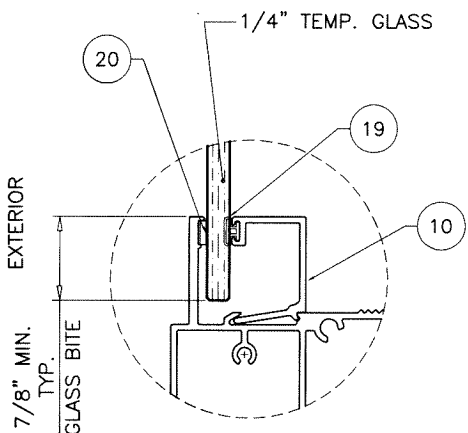
NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219



GLASS TYPE 'A'



GLASS TYPE 'B'



GLASS TYPE 'C'

Sealed: 2/29/2024

FL #46578



afcc

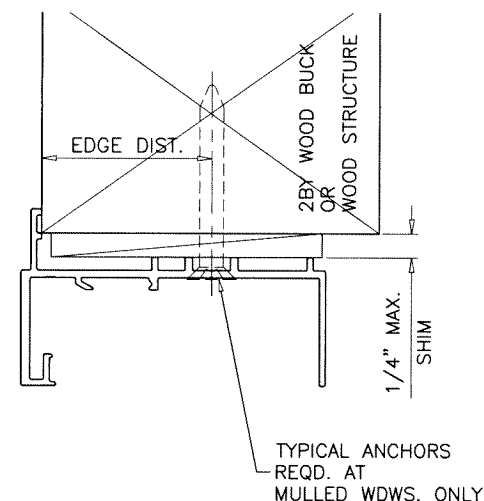
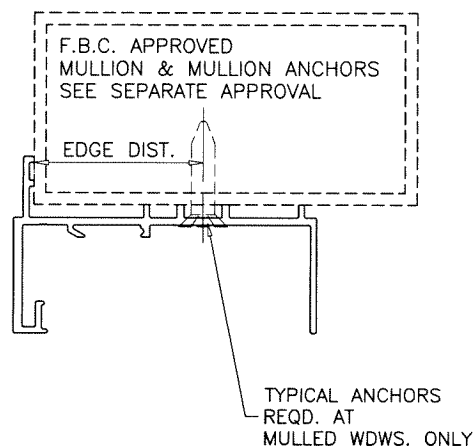
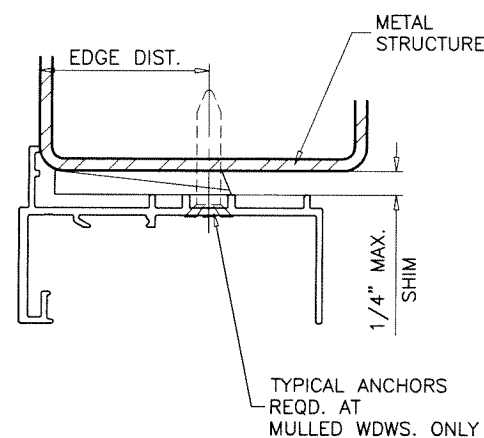
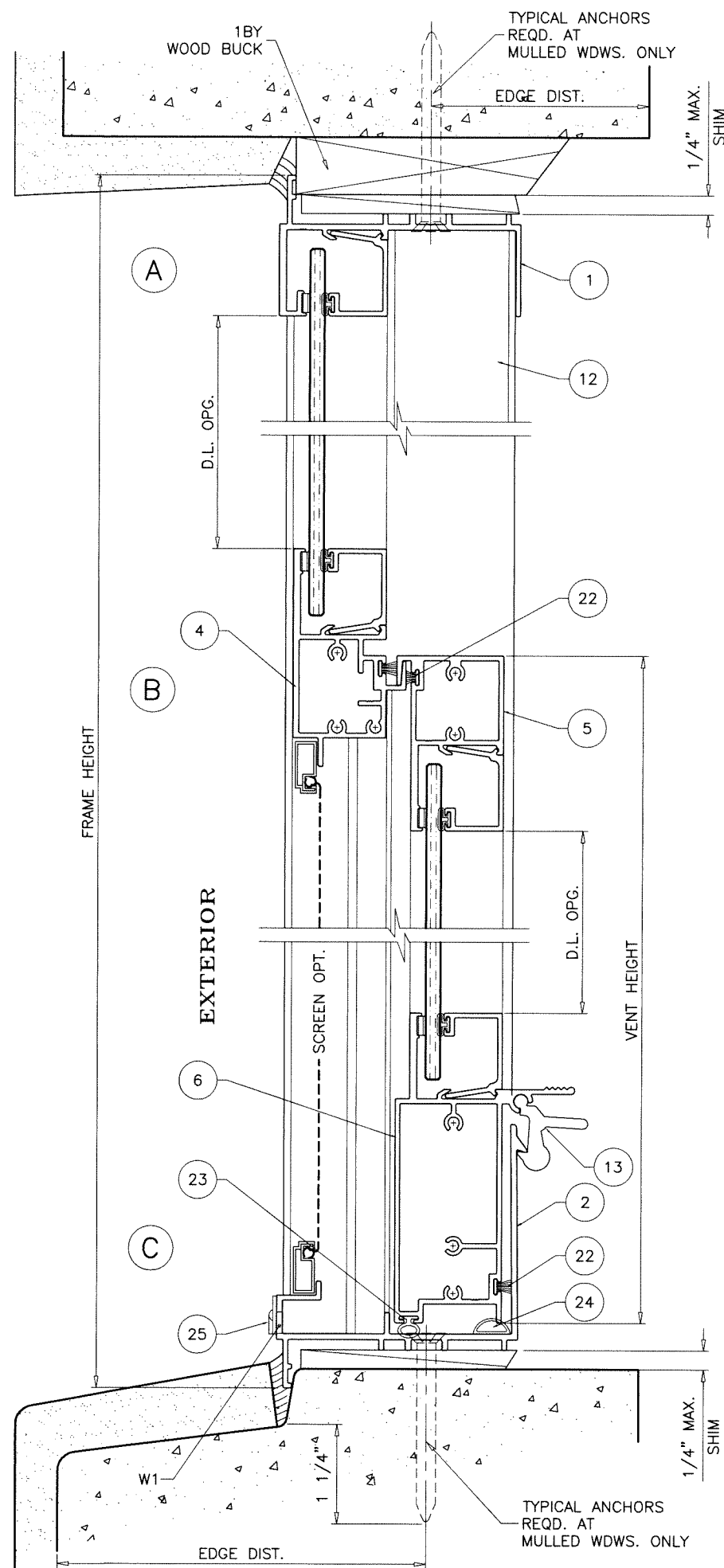
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\23-63F-SWM

GRANDEUR SERIES-2023 ALUM S.H. WDW. (N.I.)

Sunshine Windows Manufacturing, Inc.
1785 West 33rd Place
Hialeah, FL. 33012
Tel. (305) 364-9952 Fax. (305) 828-5118

revisions:		date: 12-15-23		scale: 1/2" = 1"		dr. by: TARIQ		chk. by:	
no	date	by	description	no	date	by	description	no	date

drawing no.
23-63F
sheet 2 of 9



WOOD BUCKS AND METAL STRUCTURE NOT BY 'SUNSHINE WDWS.' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

WEEPHOLES:

W1 = 1/4" X 1-1/2" LONG WEEP NOTCH AT 6" FROM EACH END WITH PLASTIC BAFFLE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. ULTRACON+ BY 'DEWALT' ($F_u=164$ KSI, $F_y=148$ KSI)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
 1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)

THRU 1BY BUCKS INTO CONC. OR BLOCKS
 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

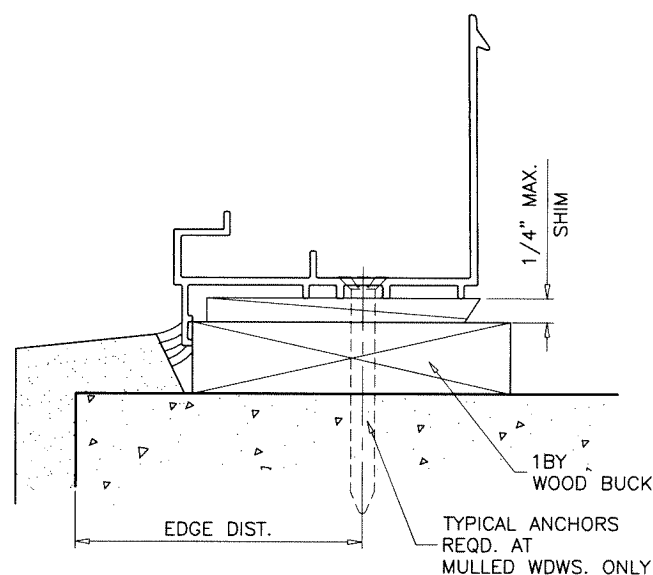
DIRECTLY INTO CONCRETE OR BLOCKS
 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

1/4" DIA. TEKS OR SELF DRILLING SCREWS (GRADE 5 CRS)
 INTO F.B.C. APPROVED MULLIONS
 OR
 INTO METAL STRUCTURES (HEAD/SILL/JAMBS)
 (3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS
 ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
 STEEL: 1/8" THK. MIN. ($F_y = 36$ KSI MIN.)
 (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

TYPICAL EDGE DISTANCE

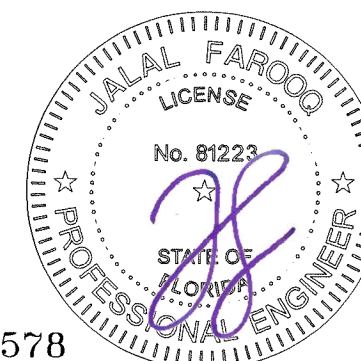
INTO CONCRETE AND BLOCKS = 2-1/2" MIN.
 INTO WOOD STRUCTURE = 1" MIN.
 INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.
 CONCRETE AT HEAD, SILL OR JAMBS $f'_c = 3000$ PSI MIN.
 C-90 HOLLOW/FILLED BLOCK AT JAMBS $f'_m = 2000$ PSI MIN.



Sealed: 2/29/2024

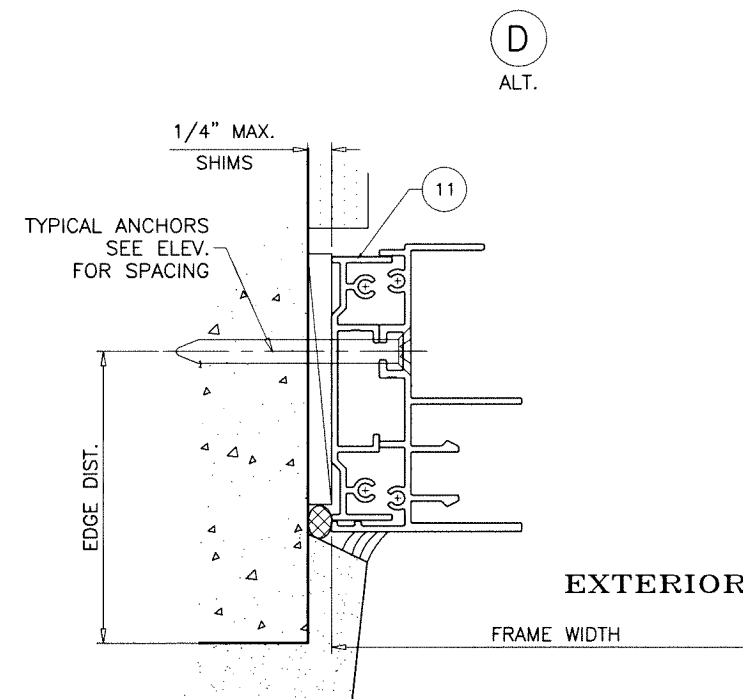
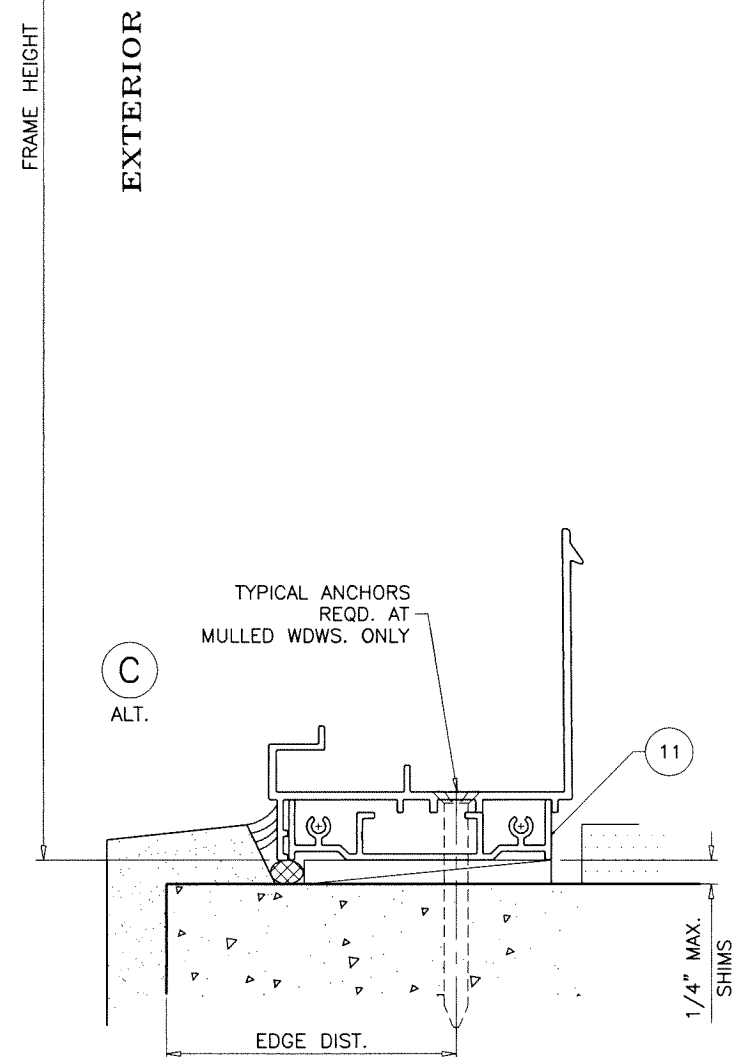
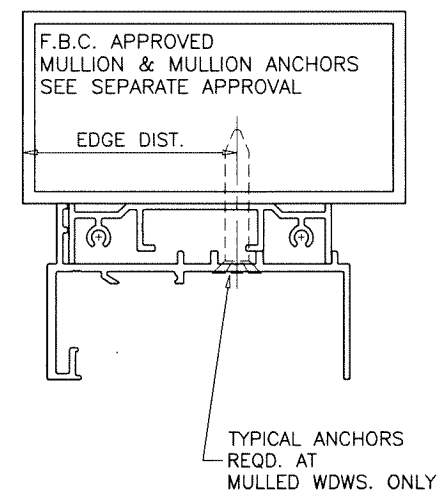
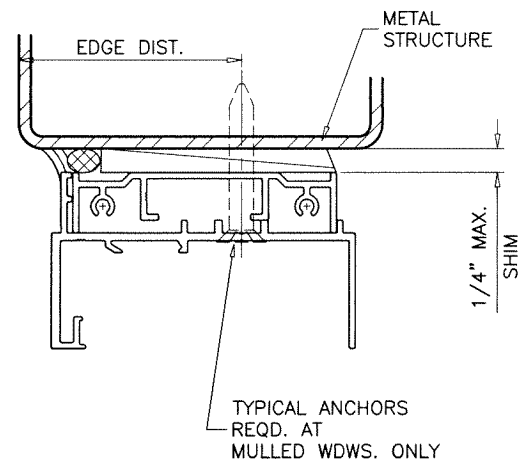
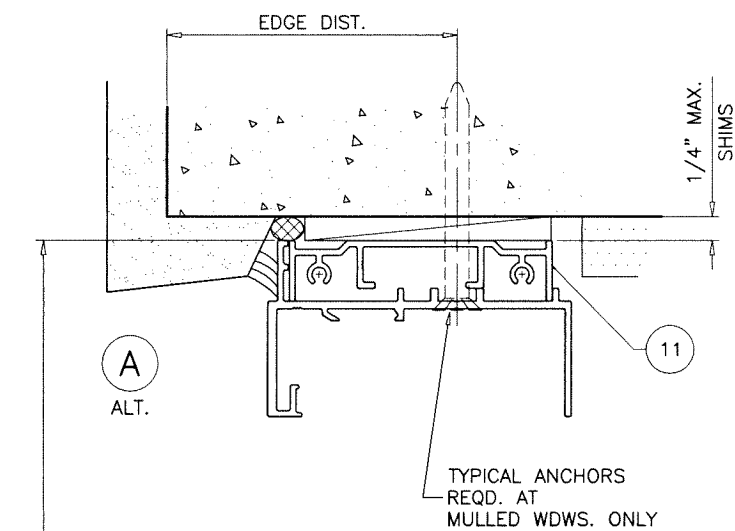
FL #46578



AL-FAROOQ CORPORATION
 ENGINEERS & PRODUCT DEVELOPMENT
 9360 SUNSET DRIVE, SUITE 220
 MIAMI, FLORIDA 33173
 TEL. (305) 264-8100 FAX. (305) 262-6978
 (C.A.N. 3538)

GRANDEUR SERIES-2023 ALUM S.H. WDW. (N.I.)
Sunshine Windows Manufacturing, Inc.
 1785 West 33rd Place
 Hialeah, FL. 33012
 Tel. (305) 364-9952 Fax. (305) 828-5118

revisions:	no	date	by	description
date:	12-15-23			
scale:	1/2" = 1"			
dr. by:	TARIQ			
chk. by:				
drawing no.	23-63F			
sheet	4 of 9			

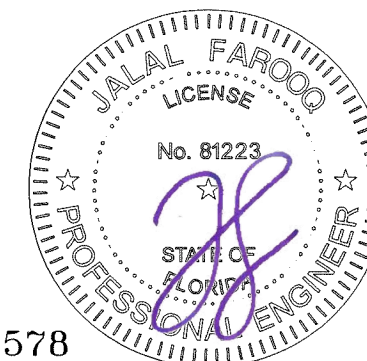


FLANGE FRAMES WITH EQUAL LEG ADAPTERS

SEE SHEETS 4 & 5 FOR WINDOW DETAILS

Sealed: 2/29/2024

FL #46578



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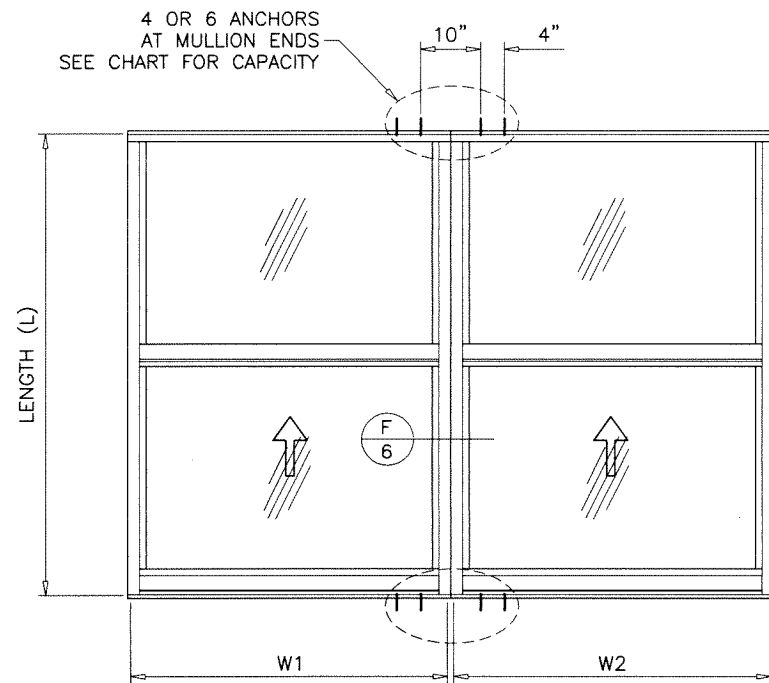
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chk. by:		

drawing no.
23-63F

sheet 6 of 9

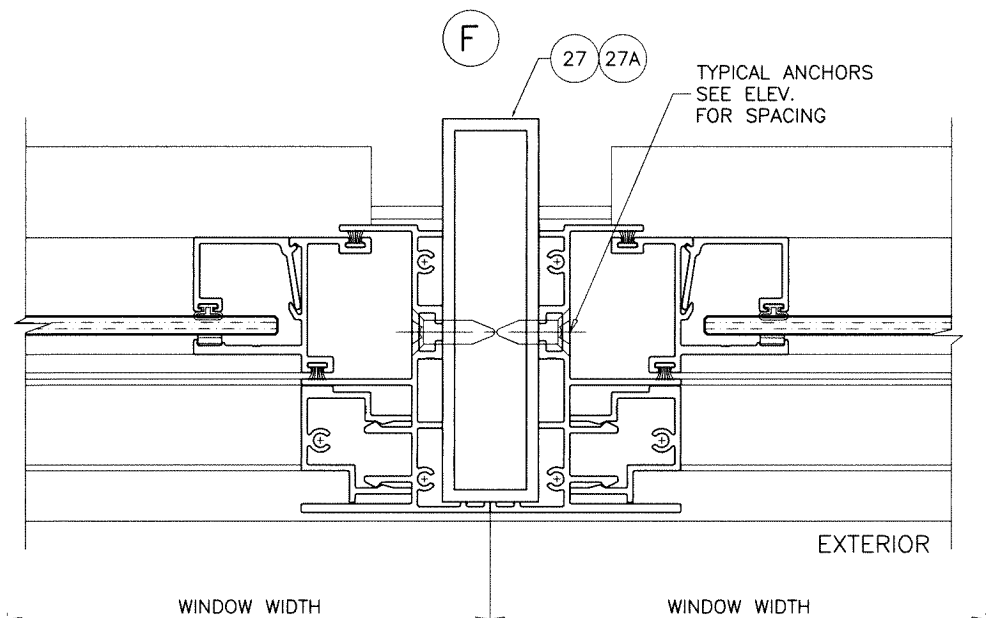
MULLION LOAD CAPACITY - PSF									
FRAME DIMS.		1 X 4 STD. TUBE				1 X 4 CUSTOM TUBE			
		4 ANCHORS		6 ANCHORS		4 ANCHORS		6 ANCHORS	
WIDTH (W)	LENGTH (L)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
19-1/8"	26"	90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
26-1/2"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
37"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
53-1/8"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
19-1/8"	38-3/8"	90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
26-1/2"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
37"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
53-1/8"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
19-1/8"	50-5/8"	90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
26-1/2"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
37"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
53-1/8"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
19-1/8"	63"	90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
26-1/2"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
37"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
53-1/8"		90.0	92.3	90.0	100.0	90.0	92.3	90.0	100.0
19-1/8"	74-1/4"	90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
26-1/2"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
37"		90.0	100.0	90.0	100.0	90.0	100.0	90.0	100.0
53-1/8"		76.3	76.3	90.0	96.1	76.3	76.3	90.0	100.0

MULLION LOAD CAPACITY - PSF									
FRAME DIMS.		1 X 4 STD. TUBE				1 X 4 CUSTOM TUBE			
		4 ANCHORS		6 ANCHORS		4 ANCHORS		6 ANCHORS	
WIDTH (W)	LENGTH (L)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
24"	48"	90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
30"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
32"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
36"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
42"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
48"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
54"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
24"	60"	90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
30"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
32"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
36"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
42"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
48"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
54"		90.0	95.4	100.0	100.0	90.0	95.4	100.0	100.0
24"	72"	90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
30"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
32"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
36"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
42"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
48"		89.4	89.4	100.0	100.0	89.4	89.4	100.0	100.0
54"		79.3	79.3	100.0	100.0	79.3	79.3	100.0	100.0
24"	78"	90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
30"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
32"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
36"		90.0	100.0	100.0	100.0	90.0	100.0	100.0	100.0
42"		90.0	94.5	100.0	100.0	90.0	94.5	100.0	100.0
48"		82.4	82.4	100.0	100.0	82.4	82.4	100.0	100.0
54"		73.1	73.1	89.5	89.5	73.1	73.1	100.0	100.0

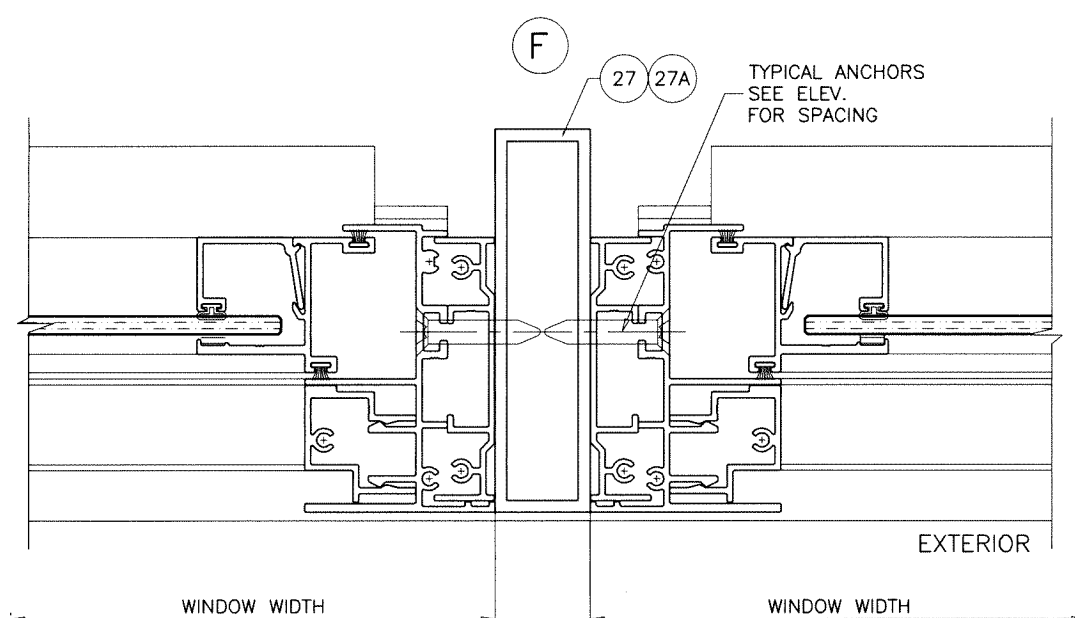


TYPICAL ELEVATIONS
SIDE BY SIDE WINDOWS
SIDE BY SIDE APPLIES TO TWO OR MORE WINDOWS

$$\text{WIDTH (W)} = \frac{W1 + W2}{2}$$



S.H. TO S.H.



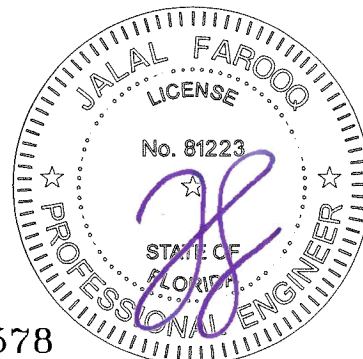
S.H. TO S.H.

NOTES:

- USE CHART ON THIS SHEET FOR SIDE BY SIDE CONNECTION CAPACITY OF WINDOW MULLION.
- FOR SINGLE HUNG WINDOW CAPACITY SEE SHEETS 2 & 3.
- LOWER VALUES FROM STEPS 1 OR 2 WILL APPLY TO ENTIRE SYSTEM.

Sealed: 2/29/2024

FL #46578

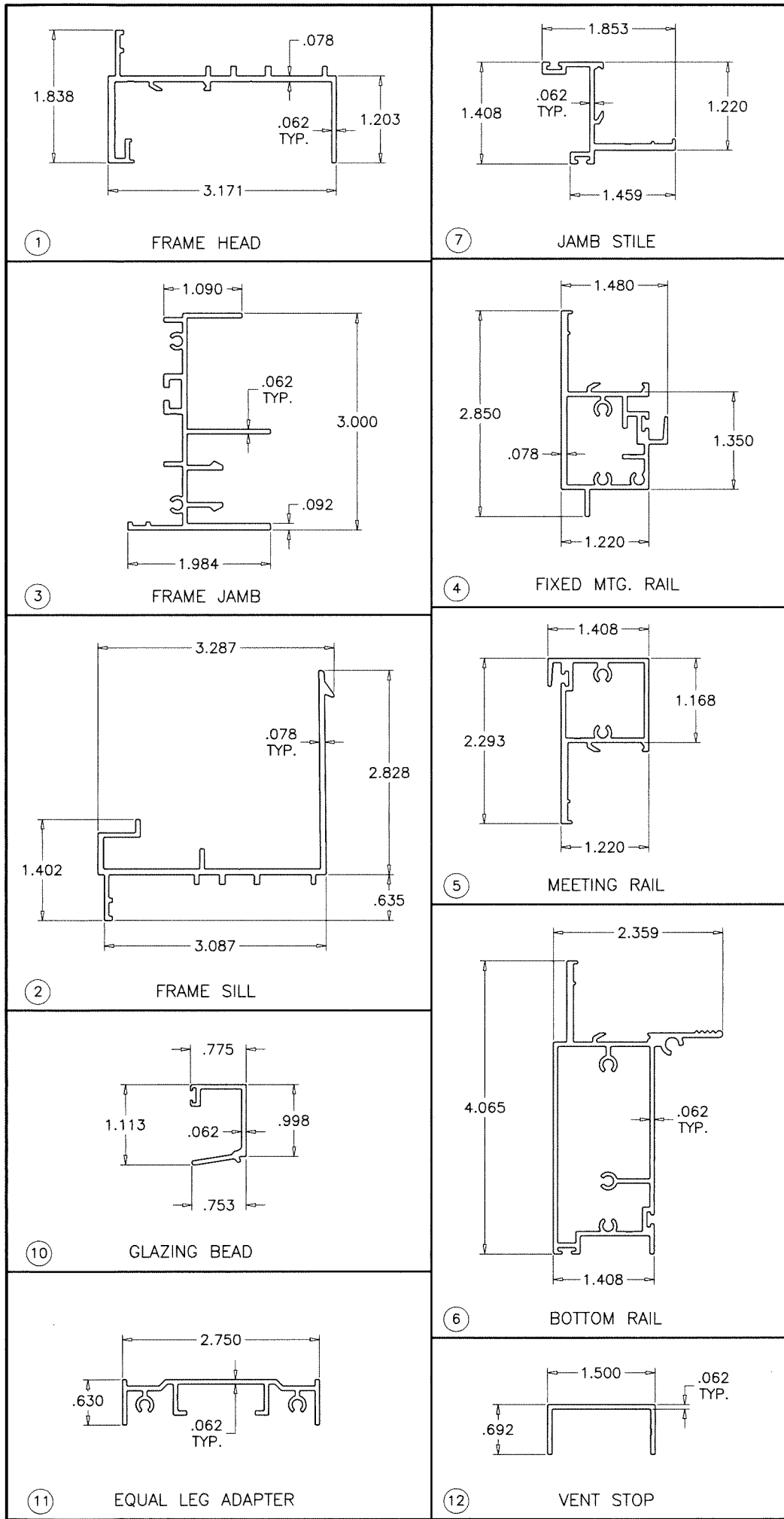


AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL 23-63F-SWM

GRANDEUR SERIES-2023 ALUM S.H. WDW. (N.I.)
Sunshine Windows Manufacturing, Inc.
1785 West 33rd Place
Hialeah, FL 33012
Tel. (305) 364-9952 Fax. (305) 828-5118

revisions:	no	date	by	description

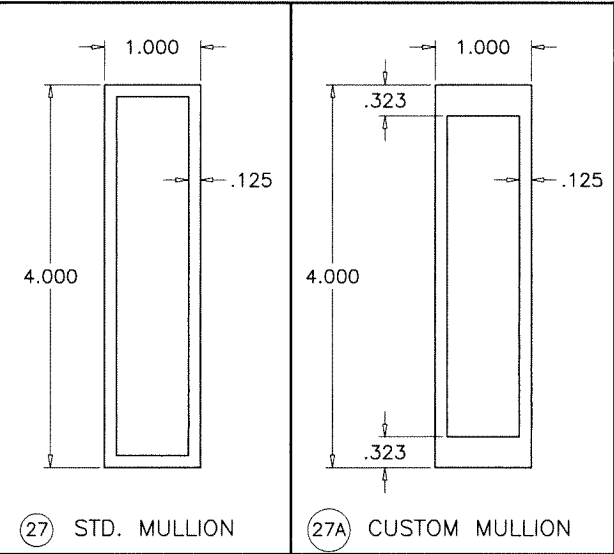
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scale: 1/2" = 1"
dr. by: TARIQ
chk. by:
drawing no.
23-63F
sheet 7 of 9



ITEM	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	59686	1	FRAME HEAD	6063-T6	-
2	59689	1	FRAME SILL	6063-T6	-
3	59690	2	FRAME JAMB	6063-T6	-
4	59687	1	FIXED MTG. RAIL	6063-T6	-
5	59688	1	VENT TOP RAIL	6063-T6	-
6	59696	1	VENT BOTTOM RAIL	6063-T6	-
7	59693	2	JAMB STILE	6063-T6	-
8	59691	2	JAMB FIXED ADAPTER	6063-T6	-
9	59692	2	JAMB SCREEN ADAPTER	6063-T6	-
10	12065	AS REQD.	GLAZING BEAD	6063-T6	-
11	59697	AS REQD.	EQUAL LEG ADAPTER	6063-T6	-
12	59698	2	VENT STOP	6063-T6	-
13	LL-900	2/ VENT	VENT LATCH WITH S/S SPRING, AT 8" FROM EACH END	NYLON	-
14	30-HD-NBA	2/ VENT	SPIRAL BALANCE	STEEL/PLASTIC	-
15	N-60-62	2/ VENT	BALANCE HOOK	STEEL	-
16	-	2/ VENT	BALANCE GUIDE	VINYL	-
17	WLDNH-008	1/ BALANCE	WELD NUT	STEEL	-
18	#8 X 1"	AS REQD.	FRAME/VENT ASSEMBLY SCREWS	CRS	PH SMS
19	MPI P/N 83010	AS REQD.	GLAZING BEAD BULB	VINYL	MELTPPOINT
20	Z 754	AS REQD.	1/4" X 1/4" DOUBLE FACE GLAZING TAPE	PE FOAM	ZIALOC
22	W33191NK000B	AS REQD.	FIN SEAL W'STRIPPING	POLYPROPYLENE	ULTRAFAB
23	MPI P/N 83002	AS REQD.	BULB SEAL W'STRIPPING	SANTOPRENE	MELTPPOINT, DUROMETER 65±5
24	X 109HT-100	AS REQD.	D-SHAPE FOAM RUBBER SEAL	EPDM	-
25	ATP-054	2/ SILL	WEEP HOLE COVER	PLASTIC	-
26	-	1/ VENT	5/16" BOX SCREEN	-	OPTIONAL
27	-	AS REQD.	1 X 4 X 1/8" STD. TUBE MULLION	6063-T6	-
27A	-	AS REQD.	1 X 4 CUSTOM TUBE MULLION	6063-T6	-

SEALANT:

ALL JOINTS AND FRAME CONNECTIONS SEALED WITH SCHNEE MOREHEAD SM-5504 JOINT SEALER.



FL #46578



Sealed: 2/29/2024

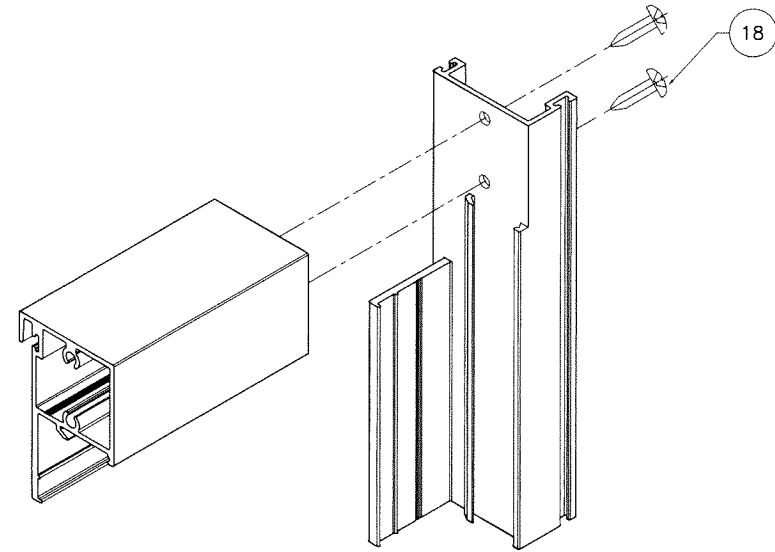
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AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
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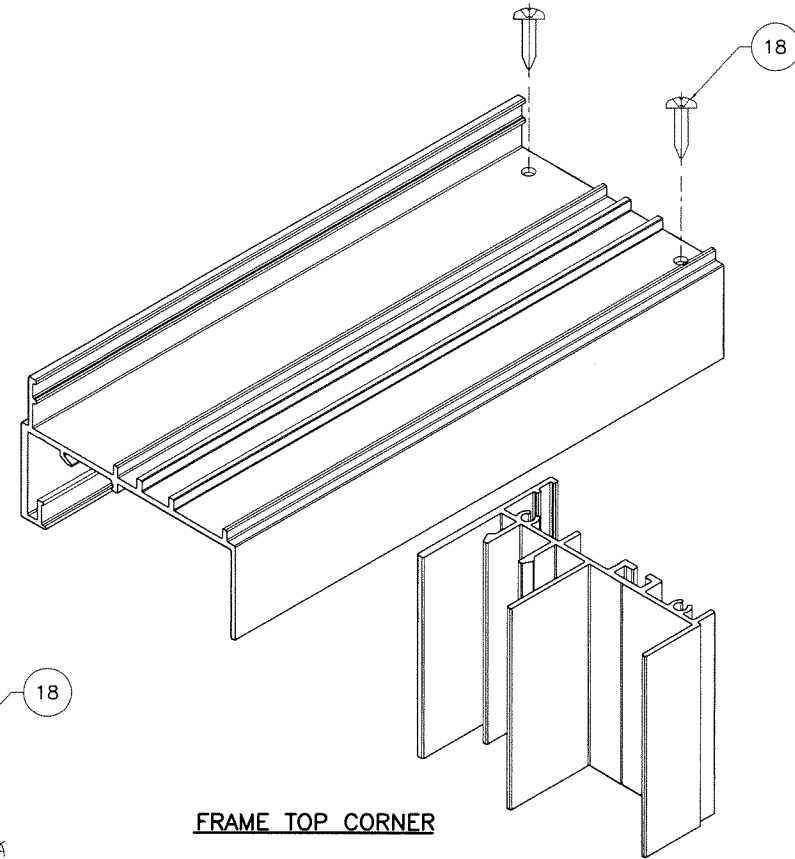
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chk. by:

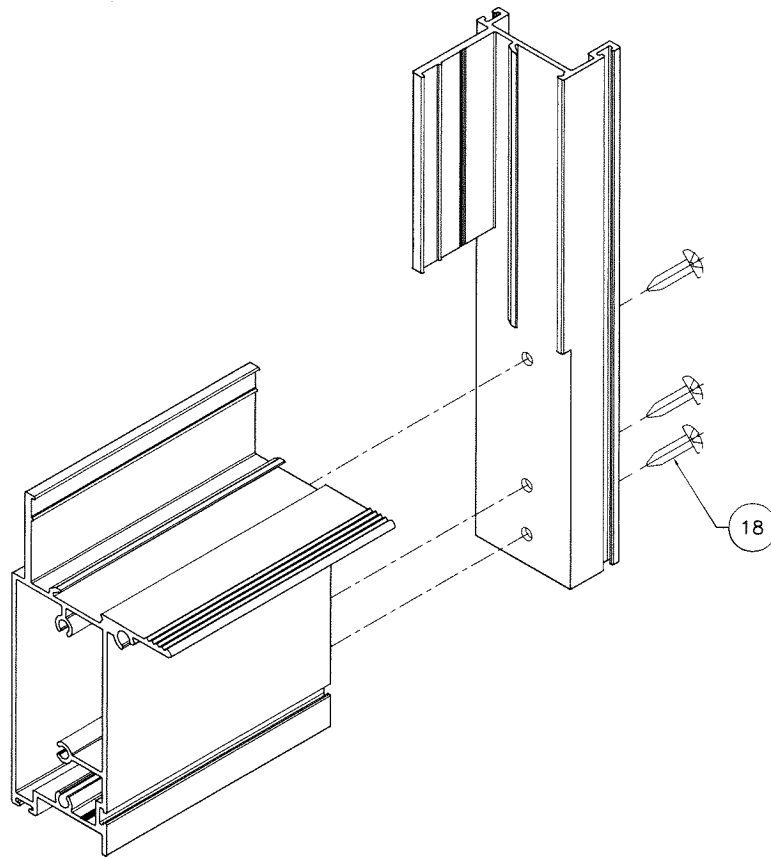
drawing no.
23-63F
sheet 8 of 9



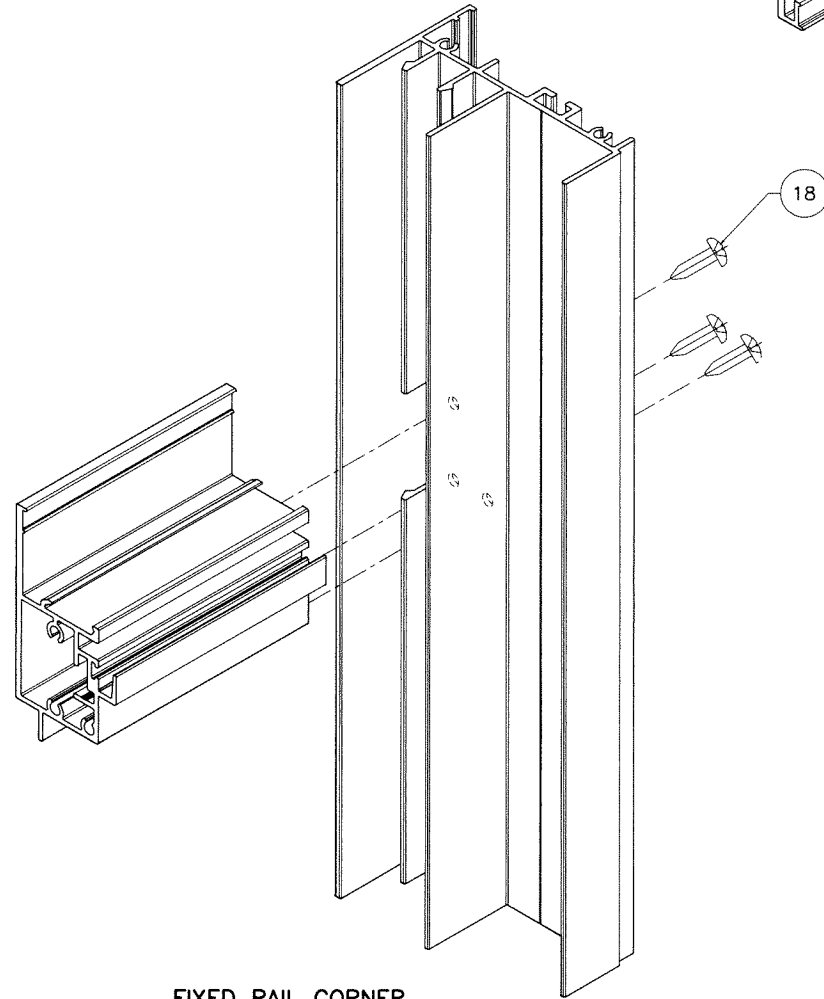
VENT TOP CORNER



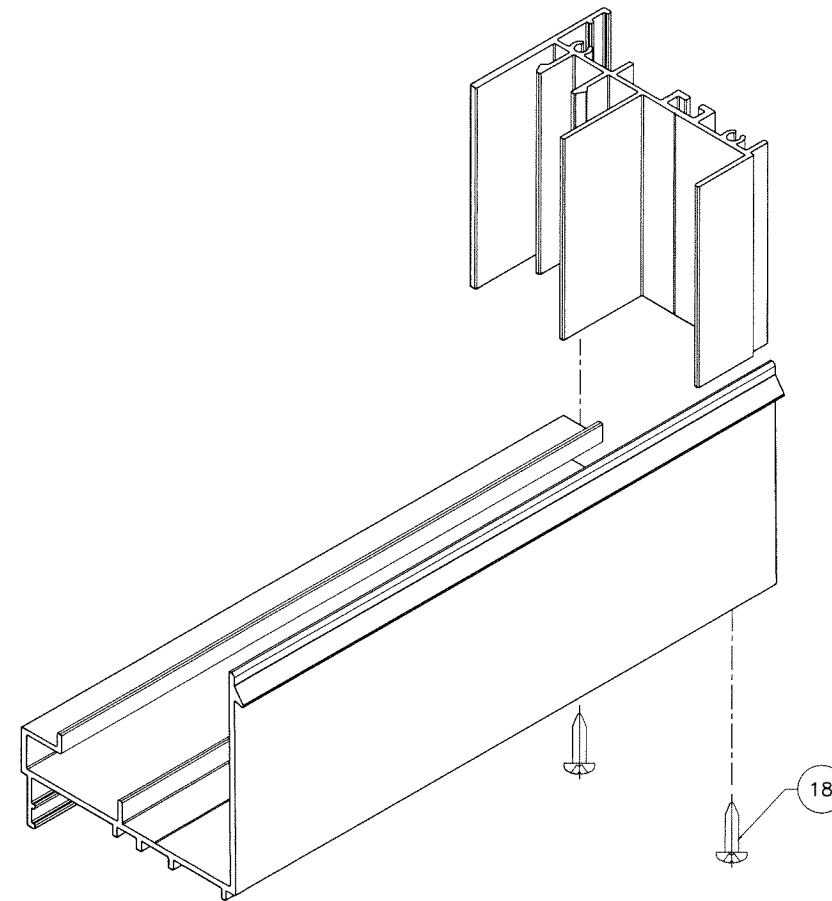
FRAME TOP CORNER



VENT BOTTOM CORNER



FIXED RAIL CORNER



FRAME BOTTOM CORNER

Sealed: 2/29/2024



FL #46578

a f c

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